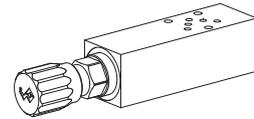


**Pressure reducing valve
 Flange- and sandwich construction**

- Pilot operated
- $Q_{max} = 8 \text{ l/min}$
- $p_{max} = 315 \text{ bar}$

NG3-Mini®

DESCRIPTION

Flange or sandwich type pilot operated 3-way pressure reducing valve NG3-Mini in accordance with Wandfluh standard. Screw-in cartridge M18x1,5 in according with Wandfluh-Norm. The valve reduces the inlet pressure to a preset output pressure. The integrated pressure relief function prevents the reduced pressure from being exceeded as a result of external forces. Two types of setting and three pressure stages are available. A pressure gauge connection is provided in the reduced connection. With the sandwich execution in A, the bypass non-return valve is installed directly into the plate. The flange body and the sandwich plates made of steel are painted or zinc-nickel coated.

FUNCTION

The spool, located in the pilot operated main section of the valve, is held in the reset position by a spring. The connection to the consumer is fully open. With the pilot stage which is designed as relief valve, reduced pressure is adjustable. It opens when the set value is reached. As a result, a pilot volume flows through the nozzle in the spool. The resultant pressure difference displaces the spool towards the spring. The volume flow is throttled in the valve inlet and the reduced pressure is controlled. If forces acting on the actuator allow the reduced pressure to exceed the set value, the spool is displaced until the valve inlet closes and the reduced pressure port is being connected to tank. The pressure increase is then limited.

APPLICATION

Pressure reducing valves are used for keeping the pressure constant in a consumer, irrespective of pressure fluctuations on the supply side. If several consumers are used, the reduced pressure can be set individually with the aid of one pressure control valve for each consumer. Generally speaking, pressure control valves are used for reducing a hydraulic pressure to a lower level. The integrated pressure relief function obviates the need for any additional pressure relief valve in the reduced pipe. Directly operated pressure reducing valves also keep the reduced pressure stable, even under very difficult operating conditions. Mini-3 valves are used where both, reduced dimensions and weight are important.

TYPE CODE

		M	V	<input type="checkbox"/>	<input type="checkbox"/>	A03	-	<input type="checkbox"/>	-	<input type="checkbox"/>	#	<input type="checkbox"/>
Pressure reducing valve												
Pilot operated												
Type of adjustment	Key <input type="checkbox"/> S Control knob <input type="checkbox"/> D											
Flange design	<input type="checkbox"/> F											
Sandwich design	<input type="checkbox"/> S											
Mounting interface acc. to Wandfluh standard, NG3-Mini												
Type list / function	<i>Flange design</i> P → A <input type="checkbox"/> P/A <i>Sandwich design</i> in P <input type="checkbox"/> P in A <input type="checkbox"/> A											
Pressure range $p_{N \text{ red}}$	63 bar <input type="checkbox"/> 63 160 bar <input type="checkbox"/> 160 350 bar <input type="checkbox"/> 350											
Design-Index (Subject to change)												

GENERAL SPECIFICATIONS

Description	Pilot operated pressure control valve
Nominal size	NG3-Mini according to Wandfluh standard
Construction	Flange- or sandwich
Mounting	3 mounting holes for cyl. screws M4 or double ended screws M4
Connection	Threaded connection plates Multi-flange subplates Longitudinal stacking system
Ambient temperature	-20...+50°C
Mounting position	any
Fastening torque	$M_0 = 2,8 \text{ Nm}$ (Qual. 8.8) for fastening screws $M_0 = 30 \text{ Nm}$ for screw-in cartridge
Weight	Depending on the type 0,26...0,50 kg

HYDRAULIC SPECIFICATIONS

Fluid	Mineral oil, other fluid on request
Contamination efficiency	ISO 4406:1999, class 18/16/13 (required filtration grade $\beta_{6..10} \geq 75$) refer to data sheet 1.0-50/2
Viscosity range	12 mm ² /s...320 mm ² /s
Fluid temperature	-20...+70°C
Peak pressure	$p_{max} = 315 \text{ bar}$
Nominal pressure ranges	$p_{N \text{ red}} = 63 \text{ bar}$, $p_{N \text{ red}} = 160 \text{ bar}$ $p_{N \text{ red}} = 350 \text{ bar}$
Opening pressure	
to non-return valve	$p_0 = 0,8 \text{ bar}$
Volume flow	$Q = 0 \dots 8 \text{ l/min}$
For further hydraulic specifications see data sheet 2.2-510	

