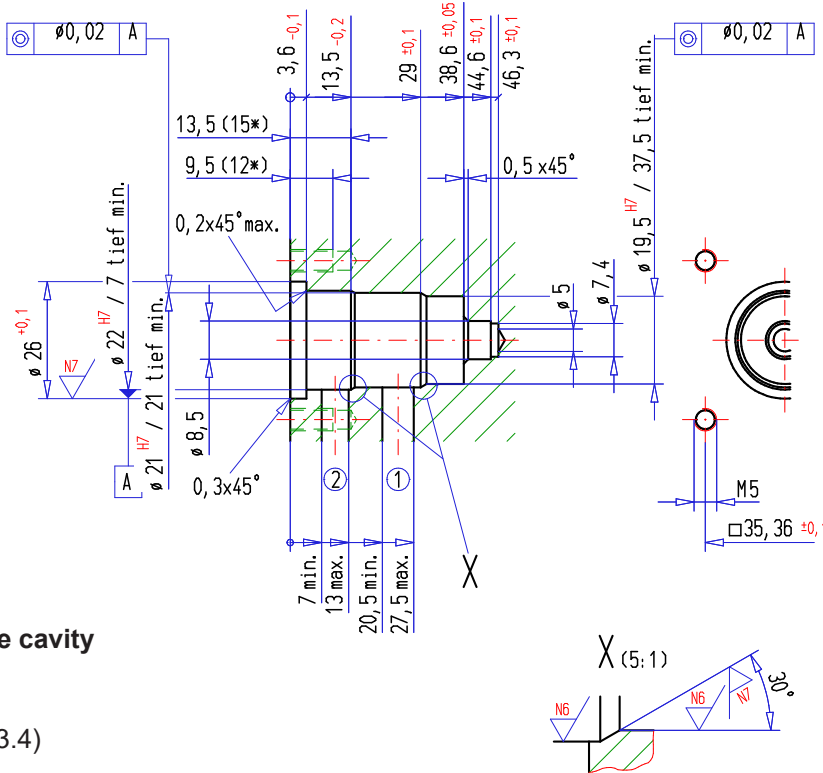


**Cavity for poppet valve cartridge NG6**

\* for use in aluminium



**2-way poppet valve cavity normally open**

(Drawing-no. 5-2843.4)

Edges according to ISO 13715

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Surface texture

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Length dimensions, curves, chamfers  
Angles  
Straightness, flatness  
Perpendicularity, symmetry  
Radial runout, axial runout  
Envelope condition acc. to ISO 14405 ©

Extract general tolerances ISO-2768-1

	m	m	H	H
Nominal dim.	>0,5-3	>3-6	>6-30	>30-120
Linear dim.	±0.1	±0.1	±0.2	±0.3
Radiuses, chamfer height	±0.2	±0.5	±1	

**Cavity tools**

Denomination:	Article number:	Content:	Article number:
Tool kit 2-way	983.2804	Form drill	983.2106
		Form reamer	983.2206

**Application**

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
.22060-S1265-...	1.11-2035		