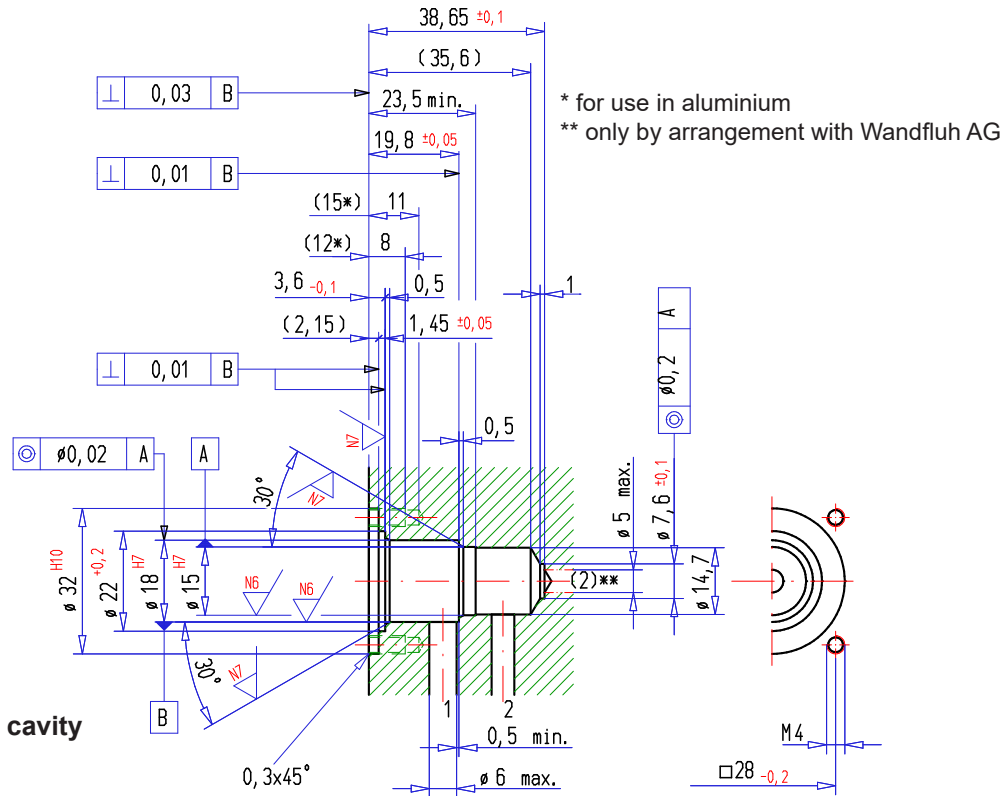


Cavity for poppet valve cartridge NG4



2-way poppet valve cavity normally closed

(Drawing-no. 1-1286.4)

Edges according to ISO 13715 	Surface texture 	Length dimensions, curves, chamfers Angles Straightness, flatness Perpendicularity, symmetry Radial runout, axial runout Envelope condition acc. to ISO 14405 ©	Extract general tolerances ISO-2768-1			
			General tolerances ISO 2768	m m H H H	>0,5-3 ±0.1	>3-6 ±0.1
			Radiuses, chamfer height	±0.2	±0.5	±1

Cavity tools

Denomination:	Article number:	Content:	Article number:
Tool kit 2-way	983.2807	Form drill Form reamer	983.2100 983.2200

Application

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
.2204-...	1.11-2020		